



Tightening Torques R1

Pos	Description	Torque
1.	Overcenter Valve	40 Nm
2.	Screw M10	40 Nm
3.	Nut	2 Nm
4.	Screw M6	9 Nm
5.	Screw M6	20 Nm
6.	Screw M6	9 Nm
7.	Screw M6	20 Nm
8.	—	— Nm
9.	Screw M12	130 Nm
10.	Screw M5	5 Nm
11.	—	— Nm
12.	Screw M6	20 Nm
13.	—	— Nm
14.	Screw M8	20 Nm
15.	Screw M8	40 Nm
16.	—	— Nm
17.	Screw M8	20 Nm