



Tightening Torques R2

Pos	Description	Torque
1.	Overcenter Valve	40 Nm
2.	Screw M12	130 Nm
3.	Nut	7 Nm
4.	Screw M8	20 Nm
5.	Screw M12	120 Nm
6.	Screw M8	20 Nm
7.	Screw M12	130 Nm
8.	Screw M12	80 Nm
9.	Screw M12	130 Nm
10.	Screw M5	10 Nm
11.	Plug	120 Nm
12.	Screw M12	80 Nm
13.	Screw M8	40 Nm
14.	Screw M12	80 Nm
15.	Screw M8	20 Nm
16.	Check Valve	70 Nm
17.	Screw M8	20 Nm