



Tightening Torques R3

Pos	Description	Torque
1.	Overcenter Valve	40 Nm
2.	Screw M16	330 Nm
3.	Nut	7 Nm
4.	Screw M8	24 Nm
5.	Screw M12	120 Nm
6.	Screw M8	24 Nm
7.	Screw M12	130 Nm
8.	Screw M12	130 Nm
9.	Screw M5	10 Nm
10.	Plugg	100 Nm
11.	Screw M12	90 Nm
12.	Screw M12	90 Nm
13.	Screw M12	90 Nm
14.	Screw M10	80 Nm
15.	Check Valve	70 Nm